MITSUBISHI

CC-Link
System Master/Local Module

User's Manual
(Hardware)

AJ61QBT11
A1SJ61QBT11

Thank you for buying the Mitsubishi general-purpose programmable controller MELSEC-QnA Series.

Prior to use, please read both this manual and detailed manual thoroughly and familiarize yourself with the product.

MODEL	AJ61QBT11-U-H-JE
MODEL CODE	13JT19
IB(NA)-0800147-F(1112)MEE	

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● SAFETY PRECAUTIONS ●

(Read these precautions before using this product.)

Before using this product, please read this manual and the relevant manuals carefully and pay full attention to safety to handle the product correctly.

In this manual, the safety precautions are classified into two levels: "⚠ WARNING" and "⚠ CAUTION".

⚠ WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
⚠ CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Under some circumstances, failure to observe the precautions given under "⚠ CAUTION" may lead to serious consequences.
Observe the precautions of both levels because they are important for personal and system safety.
Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

[DESIGN PRECAUTIONS]

⚠ WARNING

- For the operating status of each station after a data link failure, refer to Chapter 5 in the user's manual.
- The master station or local station cannot detect errors when a station specified as an error-invalidated station becomes communication error.

⚠ CAUTION

- Do not install the control lines or communication cables together with main circuit lines or power cables. Keep a distance of 100mm (3.94 inches) or more between them. Failure to do so may result in malfunction due to noise.

[INSTALLATION PRECAUTIONS]

⚠CAUTION

- Use the programmable controller in an environment that meets the specifications in the user's manual of the CPU module used.
  Failure to do so may result in electric shock, fire, malfunction, or damage to or deterioration of the product.
- Insert the tabs at the bottom of the module into the holes in the base unit before mounting the module.
  (For the Q2AS series modules, tighten the screws to the base unit with the specified torque.)
  Incorrect mounting may cause malfunction, failure, or drop of the module.
- Shut off the external power supply for the system in all phases before mounting or removing the module.
  Failure to do so may result in damage to the product.
- Do not directly touch any conductive part of the module.
  Doing so can cause malfunction or failure of the module.

[WIRING PRECAUTIONS]

⚠WARNING

- Shut off the external power supply for the system in all phases before wiring.
  Failure to do so may result in electric shock or damage to the product.
- After wiring, attach the included terminal cover to the module before turning it on for operation.
  Failure to do so may result in malfunction.

[WIRING PRECAUTIONS]

⚠ CAUTION

- Tighten the terminal screws within the specified torque range.
  Undertightening can cause short circuit, fire, or malfunction.
  Overtightening can damage the screw and/or module, resulting in drop, short circuit, or malfunction.
- Prevent foreign matter such as dust or wire chips from entering the module.
  Such foreign matter can cause a fire, failure, or malfunction.
- Place the cables in a duct or clamp them.
  If not, dangling cables may swing or inadvertently be pulled, resulting in damage to the module or cables or malfunction due to poor contact.
- Do not install the control lines or communication cables together with the main circuit lines or power cables.
  Doing so may cause malfunction due to noise.
- Use applicable solderless terminals and tighten them within the specified torque range. If any spade solderless terminal is used, it may be disconnected when the terminal screw comes loose, resulting in failure.
- When disconnecting the cable from the module, do not pull the cable by the cable part.
  When removing the cable with a connector, hold the connector on the side that is connected to the module.
  When removing the cable without a connector, loose the screws on the side that is connected to the module.
  Pulling the cable that is still connected to the module may result in damage to the module or cable, or malfunction due to poor contact.

[STARTUP AND MAINTENANCE PRECAUTIONS]

⚠WARNING

- Do not touch any terminal while power is on.
  Doing so can cause electric shock.
- Shut off the external power supply for the system in all phases before cleaning the module or retightening the terminal screws or module fixing screws.
  Failure to do so may result in electric shock.
  Undertightening can cause drop of screw, short circuit, or malfunction.
  Overtightening can damage the screw and/or module, resulting in drop, short circuit, or malfunction.

⚠CAUTION

- Do not disassemble or modify the modules. Doing so may cause failure, malfunction, injury, or a fire.
- Shut off the external power supply for the system in all phases before mounting or removing the module. Failure to do so may cause the module to fail or malfunction.
- After the first use of the product, do not mount/remove the module to/from the base unit, and the terminal block to/from the module more than 50 times (IEC 61131-2 compliant) respectively.
  Exceeding the limit of 50 times may cause malfunction.
- Before handling the module, touch a grounded metal object to discharge the static electricity from the human body.
  Failure to do so may cause the module to fail or malfunction.

[DISPOSAL PRECAUTIONS]

⚠CAUTION

- When disposing of this product, treat it as industrial waste.

● CONDITIONS OF USE FOR THE PRODUCT ●

(1) Mitsubishi programmable controller ("the PRODUCT") shall be used in conditions;
i) where any problem, fault or failure occurring in the PRODUCT, if any, shall not lead to any major or serious accident; and
ii) where the backup and fail-safe function are systematically or automatically provided outside of the PRODUCT for the case of any problem, fault or failure occurring in the PRODUCT.

(2) The PRODUCT has been designed and manufactured for the purpose of being used in general industries.
MITSUBISHI SHALL HAVE NO RESPONSIBILITY OR LIABILITY (INCLUDING, BUT NOT LIMITED TO ANY AND ALL RESPONSIBILITY OR LIABILITY BASED ON CONTRACT, WARRANTY, TORT, PRODUCT LIABILITY) FOR ANY INJURY OR DEATH TO PERSONS OR LOSS OR DAMAGE TO PROPERTY CAUSED BY the PRODUCT THAT ARE OPERATED OR USED IN APPLICATION NOT INTENDED OR EXCLUDED BY INSTRUCTIONS, PRECAUTIONS, OR WARNING CONTAINED IN MITSUBISHI'S USER, INSTRUCTION AND/OR SAFETY MANUALS, TECHNICAL BULLETINS AND GUIDELINES FOR the PRODUCT.
("Prohibited Application")
Prohibited Applications include, but not limited to, the use of the PRODUCT in;
- Nuclear Power Plants and any other power plants operated by Power companies, and/or any other cases in which the public could be affected if any problem or fault occurs in the PRODUCT.
- Railway companies or Public service purposes, and/or any other cases in which establishment of a special quality assurance system is required by the Purchaser or End User.
- Aircraft or Aerospace, Medical applications, Train equipment, transport equipment such as Elevator and Escalator, Incineration and Fuel devices, Vehicles, Manned transportation, Equipment for Recreation and Amusement, and Safety devices, handling of Nuclear or Hazardous Materials or Chemicals, Mining and Drilling, and/or other applications where there is a significant risk of injury to the public or property.

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REVISIONS

* The manual number is given on the bottom right of the cover.

Print Date	*Manual Number	Revision
Jul.,2000	IB(NA)-0800147-A	First edition
Nov.,2000	IB(NA)-0800147-B	Partial correction Contact address (Back cover)
Mar.,2006	IB(NA)-0800147-C	Partial correction SAFETY PRECAUTIONS, Conformation to the EMC Directive and Low Voltage Instruction, Section 1.1, 2.1, 5.1
Jun.,2007	IB(NA)-0800147-D	Partial correction Section 3, 6.1, 6.2, Contact address (Back cover)
Jul.,2009	IB(NA)-0800147-E	"PLC" was changed to "programmable controller". Partial correction SAFETY PRECAUTIONS, Compliance with the EMC and Low Voltage Directives, Section 1.1, 2.1 to 2.2, Chapter 3, 4.1, 5.1, 6.1
Dec.,2011	IB(NA)-0800147-F	Partial correction COMPLIANCE WITH EMC AND LOW VOLTAGE DIRECTIVES, Section 5.1 Addition SAFETY PRECAUTIONS(Chinese), CONDITIONS OF USE FOR THE PRODUCT

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About Manuals

The following manual is available for this product.
Order as needed, referring to the table below.

Related Manuals

Manual name	Manual No. (Model code)
CC-Link System Master/Local Module type AJ61QBT11/ A1SJ61QBT11 User's Manual	IB-66722 (13J873)

COMPLIANCE WITH EMC AND LOW VOLTAGE DIRECTIVES

(1) Method of ensuring compliance
To ensure that Mitsubishi programmable controllers maintain EMC and Low Voltage Directives when incorporated into other machinery or equipment, certain measures may be necessary. Please refer to one of the following manuals.
- User's manual for the CPU module used
- User's manual (hardware) for the CPU module or base unit used

The CE mark on the side of the programmable controller indicates compliance with EMC and Low Voltage Directives.

(2) Additional measures
To ensure that this product maintains EMC and Low Voltage Directives, please refer to one of the manuals listed under (1).

1. Overview

This manual describes the specifications, name of each part, settings, etc., of the AJ61QBT11 CC-Link System Master/Local Module (hereafter abbreviated as AJ61QBT11) and A1SJ61QBT11 CC-Link System Master/Local Module (hereafter abbreviated as A1SJ61QBT11) to be used in combination with the MELSEC-QnA series programmable controller CPU.

Confirm that the following items are included in the package.

Item name		Number of items
AJ61QBT11 CC-Link System Master/ Local Module	AJ61QBT11	1
	Terminating resistor 110Ω 1/2W (Brown-brown-brown)	2
	Terminating resistor 130Ω 1/2W (Brown-orange-brown)	2
A1SJ61QBT11 CC-Link System Master/Local Module	A1SJ61QBT11	1
	Terminating resistor 110Ω 1/2W (Brown-brown-brown)	2
	Terminating resistor 130Ω 1/2W (Brown-orange-brown)	2

1.1 Definition of Ver.1.10

The module of which the cable length between station and station is uniformly 20cm or more by improving the conventional limit of the cable length between station and station is defined as Ver.1.10.
The conventional modules are defined as Ver.1.00.
The conditions for setting the cable length between station and station uniformly to 20cm or more are indicated below.

1) All modules configuring the CC-Link system must use Version 1.10.
2) All data link cables must be Version 1.10 compatible CC-Link dedicated cable.

Point
In the case of the system containing modules of both Ver.1.00 and Ver.1.10, the maximum overall cable length and the station-to-station cable length must meet the specifications for Ver.1.00.

(1) Checking Version 1.10
The "CC-Link" logo is printed on the front of the module or on the "rating plate" for the Version 1.10 modules.

2. Performance Specification

2.1 Performance specification

The following shows the performance specification of the AJ61QBT11 and A1SJ61QBT11. Refer to the CPU module User's Manual to be used for general specification of AJ61QBT11 and A1SJ61QBT11.

Item	Specification
Transmission speed	Selectable from 156kbps/625kbps/2.5Mbps/5Mbps/10Mbps
Maximum overall cable distance (Maximum transmission distance)	Differs according to the transmission speed (Refer to Section 2.1.1)
Maximum number of connected modules (when master station)	64 modules However, the following conditions must be satisfied: $\{(1 \times a) + (2 \times b) + (3 \times c) + (4 \times d)\} \leq 64$ a: Number of modules occupying 1 station. b: Number of modules occupying 2 stations. c: Number of modules occupying 3 stations. d: Number of modules occupying 4 stations. $\{(16 \times A) + (54 \times B) + (88 \times C)\} \leq 2304$ A: Number of remote I/O stations $\leq$ 64 B: Number of remote device stations $\leq$ 42 C: Number of local stations, standby master stations, intelligent device stations $\leq$ 26
Number of occupied stations (when local station)	1 to 4 stations*1 (switched using the DIP switch)
Maximum link points for one system	Remote I/O (RX, RY) : 2048 points Remote register (RWw) : 256 points (master station $\rightarrow$ remote/local station) Remote register (RWr) : 256 points (remote/local station $\rightarrow$ master station)
Link points for one remote/local station	Remote I/O (RX, RY) : 32 points (local station 30 points) Remote register (RWw) : 4 points (master station $\rightarrow$ remote/local station) Remote register (RWr) : 4 points (remote/local station $\rightarrow$ master station)
Communication method	Broadcast polling method
Synchronous method	Frame synchronous method
Encoding method	NRZI method
Transmission path	Bus (RS-485)
Transmission format	Conform to HDLC
Error control system	CRC ($X^{16}+X^{12}+X^{5}+1$)
Cable*2	CC-Link dedicated cable (Ver.1.00)/CC-Link dedicated high-performance cable/Version 1.10 compatible CC-Link dedicated cable*2

Item	Specification
RAS function	• Auto return function • Slave station cutoff function • Error detection by the link special relay/register
Number of parameter registration to E^2PROM	10000 times
Number of occupied I/O points	32 points (I/O assignment: special 32 points)
Internal current consumption (5VDC)	AJ61QBT11:0.45A, A1SJ61QBT11:0.4A
Weight	AJ61QBT11:0.4kg, A1SJ61QBT11:0.25kg

*1 This setting is applicable to the AJ61QBT11 of hardware version F or later and the A1SJ61QBT11 of hardware version G or later. For the modules with other versions, the setting is "1 station" and "4 stations" only.

*2 Each of Ver.1.10 compatible CC-Link cables, CC-Link dedicated cables (Ver.1.00), and CC-Link dedicated high-performance cables cannot be used together with other cable types.
If different cable types are used together, normal data transmission is not guaranteed.
Also attach the terminating resistor which matches the cable type. (Refer to section 5.1)

2.1.1 Maximum overall cable distance

The maximum overall cable distance differs according to the transmission speed.
For the relationship between the transmission speed and maximum overall cable distance, refer to the CC-Link System Master/Local Module User's Manual.

2.2 CC-Link dedicated cable

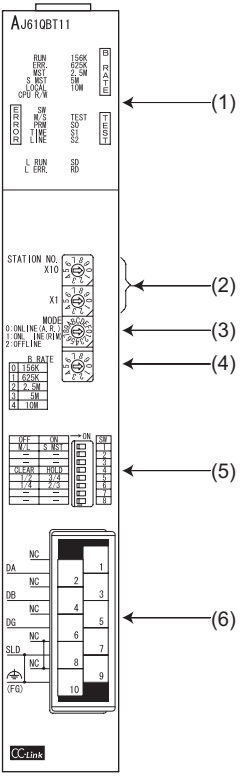
Use the CC-Link dedicated cables in a CC-Link system.
If a cable other than the CC-Link dedicated cable is used, the performance of the CC-Link system cannot be guaranteed.
For the specifications of the CC-Link dedicated cables or any other inquiries, visit the following site:
CC-Link Partner Association website: http://www.cc-link.org/

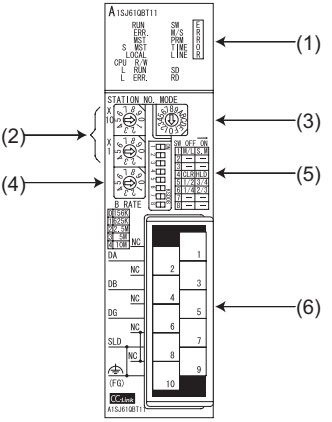
Remarks

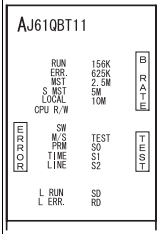
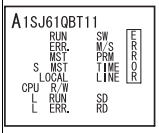
For details, refer to the CC-Link cable wiring manual issued by CC-Link Partner Association.

3. Name and Setting of Each Component

This section explains the name and setting of each component of AJ61QBT11 and A1SJ61QBT11.

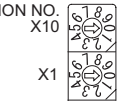


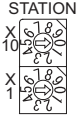


No.	Name	Description		
(1)	LED display	Data link status can be checked from the LED on status.		
		LED name		Description
		RUN		ON: Module is normal. OFF: Watchdog timer error.
		ERR.		ON: Communication error at all stations. Flashing: Communication faulty station exists.
		MST		ON: Set as a master station.
		S MST		ON: Set as a standby master station.
		LOCAL		ON: Set as a local station.
		CPU R/W		ON: Communicating with programmable controller CPU. (FROM/TO)
		ERROR	SW	ON: Switch setting error.
			M/S	ON: Master station already exists on the same line. Flashing: Occupied station count overlapping (With the exception of the first station number overlapping)
			PRM	ON: Parameter setting error.
			TIME	ON: Cable disconnection, or no response from all stations due to noise in a communication path
			LINE	ON: Cable disconnection, or transmission path is affected by noise, etc.
		L RUN		ON: In data link. (host)*1
		L ERR.		ON: Communication error (host). Flashing at regular intervals: The setting(s) of switches (2) to (5) was changed while the power was on. *2 Flashing at irregular intervals: Terminating resistor is not connected, or module and/or CC-Link dedicated cable is affected by noise.
		BRATE	156K	ON: Transmission speed is set to "156kbps".
			625K	ON: Transmission speed is set to "625kbps".
			2.5M	ON: Transmission speed is set to "2.5Mbps".
			5M	ON: Transmission speed is set to "5Mbps".
			10M	ON: Transmission speed is set to "10Mbps".
		TEST	TEST	ON: Offline test in progress.
			S0	(Not used)
			S1	
			S2	
		SD		ON: Sending data.
		RD		ON: Receiving data.
				

*1 When the module is operated in the synchronous mode, the LED may be lit dimly.

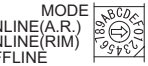
*2 When all stations are in error, changes on switches may not be detected.

<table>
<tr><th>No.</th><th>Name</th><th colspan="2">Description</th></tr>
<tr><td>(2)</td><td>Station number setting switch
AJ61QBT11
 

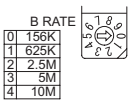
A1SJ61QBT11
 
</td><td colspan="2">Set the module station number.(setting at shipment: 0)

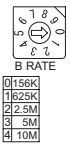
<Range>
• In the remote net mode
Master station: 0
Local station: 1 to 64
Standby master station: 1 to 63
The "SW" and "L ERR." LEDs are turned on when a value other than 0 to 64 is set.

• In the remote I/O net mode
Master station: 1 to 64 (set the last station number of remote I/O station)
When set to 0, the "PLM" LED is turned on.</td></tr>
<tr><td>(3)</td><td>Mode setting switches

AJ61QBT11
 

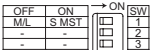
A1SJ61QBT11

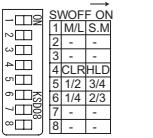
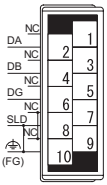
</td><td colspan="2">Set the module operation status. (setting at shipment: 0)</td></tr>
<tr><td></td><td></td><td>Number</td><td>Name</td></tr>
<tr><td></td><td></td><td>0</td><td>Online (remote net mode)</td></tr>
<tr><td></td><td></td><td>1</td><td>Online (remote I/O net mode)</td></tr>
<tr><td></td><td></td><td>2</td><td>Offline</td></tr>
<tr><td></td><td></td><td>3</td><td>Line test 1 *3</td></tr>
<tr><td></td><td></td><td>4</td><td>Line test 2 *3</td></tr>
<tr><td></td><td></td><td>5</td><td>Parameter confirmation test *3</td></tr>
<tr><td></td><td></td><td>6</td><td>Hardware test</td></tr>
<tr><td></td><td></td><td>7</td><td>Setting error (the "SW" LED on)</td></tr>
<tr><td></td><td></td><td>8 to A</td><td>Setting prohibited</td></tr>
<tr><td></td><td></td><td>B to F</td><td>Setting error (the "SW" LED on)</td></tr>
<tr><td>(4)</td><td>Transmission speed setting switch
AJ61QBT11
 

A1SJ61QBT11
 
</td><td colspan="2">Set the module transmission speed
(setting at shipment: 0)</td></tr>
<tr><td></td><td></td><td>Number</td><td>Setting detail</td></tr>
<tr><td></td><td></td><td>0</td><td>156kbps</td></tr>
<tr><td></td><td></td><td>1</td><td>625kbps</td></tr>
<tr><td></td><td></td><td>2</td><td>2.5Mbps</td></tr>
<tr><td></td><td></td><td>3</td><td>5Mbps</td></tr>
<tr><td></td><td></td><td>4</td><td>10Mbps</td></tr>
<tr><td></td><td></td><td>5 to 9</td><td>Setting error (the "SW" and "L ERR" LED on)</td></tr>
</table>

*3 Use impossible at local station.

<table>
<tr><th>No.</th><th>Name</th><th>Description</th></tr>
<tr><td>(5)</td><td>Condition setting switch

AJ61QBT11
 

A1SJ61QBT11
 
</td><td>Set the operation condition
(setting at shipment: All is OFF)
<table><tr><th>Number</th><th>Setting detail</th><th>Description</th></tr><tr><td>SW1</td><td>Station type</td><td>OFF: Master station/Local station
ON : Standby master station</td></tr><tr><td>SW2</td><td>(Unusable)</td><td>Always off</td></tr><tr><td>SW3</td><td>(Unusable)</td><td>Always off</td></tr><tr><td>SW4</td><td>Input data status of the data link error station</td><td>OFF: Clear
ON : Hold</td></tr><tr><td>SW5
SW6</td><td>Number of occupied stations</td><td><table><tr><th>Number of occupied stations</th><th>SW5</th><th>SW6</th></tr><tr><td>1 station</td><td>OFF</td><td>OFF</td></tr><tr><td>2 stations*4</td><td>OFF</td><td>ON</td></tr><tr><td>3 stations*4</td><td>ON</td><td>ON</td></tr><tr><td>4 stations</td><td>ON</td><td>OFF</td></tr></table></td></tr><tr><td>SW7</td><td>(Unusable)</td><td>Always off</td></tr><tr><td>SW8</td><td>(Unusable)</td><td>Always off</td></tr></table></td></tr>
<tr><td>(6)</td><td>Terminal block
 
</td><td>Connect the CC-Link dedicated cable for data link.
Refer to Section 5.1 for how to connect the cables.
Note that the following terminals are connected inside the module.

• SLD (terminal No. 8) and FG (terminal No. 10)
• NC (terminal No. 7) and NC (terminal No. 9)

2-piece type terminal block. The module can be exchanged with another without removing the signal lines from the terminal block. (Replace the module after turning off its power.)</td></tr>
</table>

*4 The AJ61QBT11 of hardware version F or later and the A1SJ61QBT11 of hardware version G or later are compatible with this setting.
For other than the above, only SW5 is used to set the number of occupied stations.
OFF : 1 station occupied
ON : 4 stations occupied
Keep SW6 OFF as it is unusable.

Point

The setting for the switches (2) to (5) when the module power supply is turned OFF → ON is valid.
When the setting is changed while the module power supply is on, reset the programmable controller CPU or turn off and then on the module power supply again.

Important

Do not use station number 64 in a system where the waiting master station exists.
When it is used, the station number 64 will not communicate correctly.

The following is explanations of the handling precautions and installation environment, which is common to modules when handling AJ61QBT11 and A1SJ61QBT11 from unpacking to installation.
For the details of loading and installation of the module, refer to the user's manual of the programmable controller CPU module used.

4.1 Handling precautions

The following is an explanation of handling precautions of the module.

(1) Do not drop the module case or terminal block, or subject them to heavy impact since they are made of resin.

(2) Do not remove the print circuit board of each module from its case. This may cause a failure in the module.

(3) Prevent foreign matter such as dust or wire chips from entering the module.
Such foreign matter can cause a fire, failure, or malfunction.

(4) Solderless terminals with insulation sleeve cannot be used for the terminal block. It is recommended that the wiring connecting sections of the solderless terminals will be covered with a marking tube or an insulation tube.

(5) Before handling the module, touch a grounded metal object to discharge the static electricity from the human body.
Failure to do so may cause the module to fail or malfunction.

(6) Tighten the module mounting screws and terminal screws within the following torque range.

Screw location	Tightening torque range
Module mounting screws (M4 screws)	0.78 to 1.18N·m
Terminal-block terminal screws (M3.5 screws)	0.59 to 0.88N·m
Terminal-block installation screws (M3.5 screws)	0.49 to 0.78N·m

(7) Insert the tabs at the bottom of the module into the holes in the base unit before mounting the module. (For the Q2AS series modules, make sure screws are securely tightened to the base unit with the specified torque.)
Incorrect mounting may cause malfunction, failure, or drop of the module.

Point

(1) Turn off the power supply to the applicable station before mounting or removing the terminal block.
If the terminal block is mounted or removed without turning off the power supply to the applicable station, correct data transmission cannot be guaranteed.
(2) Power off the system in advance when removing the terminating resistor to change the system. If the terminating resistor is removed and mounted while the system is energized, normal data transmission will not be guaranteed.

4.2 Installation environment

Refer to the user's manual of the programmable controller CPU module used.

5.1 Wiring the CC-Link dedicated cable

The connection method of the CC-Link dedicated cables for the master module, local module, standby master module, remote module and intelligent module are described.

(1) Ver.1.10-compatible CC-Link dedicated cables, CC-Link dedicated cables (Ver.1.00), and CC-Link dedicated high-performance cables cannot be used together. If used together, correct data transmission will not be guaranteed.

(2) CC-Link cables can be connected from any station number.

(3) Connect the shielded wire of the CC-Link dedicated cable to "SLD" of each module, and ground both ends of the shielded wire to the protective ground conductor via "FG".
The SLD and FG are connected within the module.

(4) Connect the "terminating resistors" supplied with each module at both ends of the CC-Link system.
Connect the terminating resistors across "DA" and "DB".
When a T-branch system is configured, some restrictions are applied to the use of the A(1S)J61BT11/A(1S)J61QBT11 as the master station. Refer to the CC-Link System Master/Local Module User's Manual for details.

(5) The terminating resistors to be connected vary depending on the cable type used in the CC-Link system.

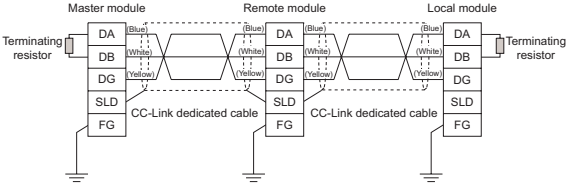
Cable type	Terminating resistor
CC-Link dedicated cable	110 1/2 W (brown-brown-brown)
Version 1.10 compatible CC-Link dedicated cable	
CC-Link dedicated high-performance cable	130 1/2 W (brown-orange-brown)

(6) M3 screws are used for terminal block screws.
The type of applicable solderless terminal is 1.25-3.
Solderless terminals with insulation sleeve cannot be used.

(7) The master module can be connected at other points than both ends.

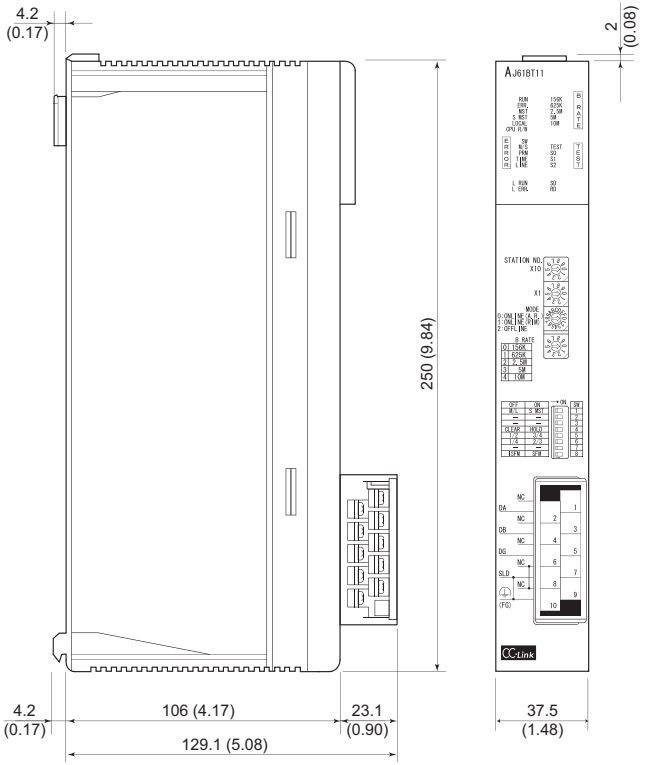
(8) Star connection is not allowed.

(9) The connection method is shown below.



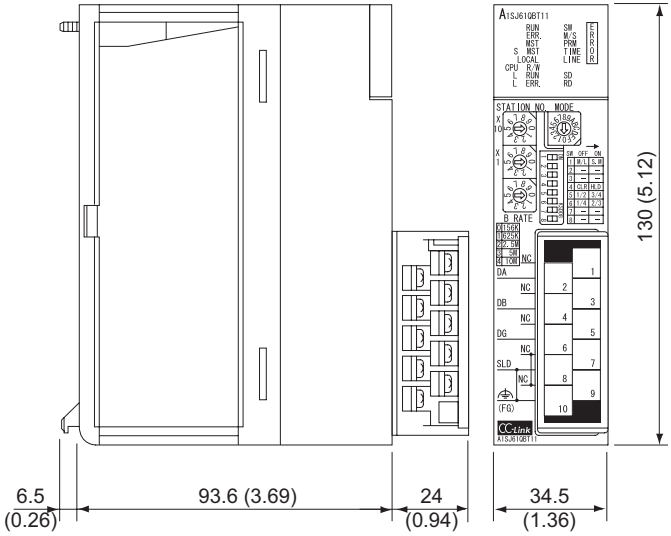
6. External Dimensions

6.1 AJ61QBT11



Unit: mm (inch)

6.2 A1SJ61QBT11



Unit: mm (inch)

MEMO

MEMO

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